Solid Specification Grade Silicone Sheet Rubber

Product Code: Style 6720 – (70 Duro)

Description: 70 Duro Silicone Rubber Sheet

Specifications:
- Silicone (MQ) Rubber
- ZZR-765 CL2A/B GR 70
- ASTM D2000-99 M 1 GE 705
- SAE AMS-3304
- Temperature range -80°F to 450°F

Typical Rubber Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Test Method</th>
<th>Typical Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hardness (Shore A)</td>
<td>ASTM D2240</td>
<td>70 ±5</td>
</tr>
<tr>
<td>Tensile Strength (psi)</td>
<td>ASTM D412</td>
<td>650 psi min</td>
</tr>
<tr>
<td>Elongation (2A,2B)</td>
<td>ASTM D412</td>
<td>125% min, 80% min</td>
</tr>
<tr>
<td>Compression Set (2A,2B)</td>
<td>ASTM D395</td>
<td>40% max, 25% max</td>
</tr>
<tr>
<td>Heat Resistance (150°C @ 70 Hrs.)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Change in Hardness</td>
<td>ASTM D2240</td>
<td>+/- 10</td>
</tr>
<tr>
<td>Change in Tensile %</td>
<td>ASTM D412</td>
<td>-25 max</td>
</tr>
<tr>
<td>Change in Elongation %</td>
<td>ASTM D412</td>
<td>-40 max</td>
</tr>
</tbody>
</table>

Finish: Visual Plate/Smooth
Color: Visual Red/Orange

- Thickness & Width as specified.

General Polymer Characteristics:
Silicone rubber is a very versatile material by the mere fact that the temperature range is more extreme than other synthetic rubbers. The silicone rubber is inert, very flexible and can be used in medical and FDA environments. In addition to temperature, silicone rubber has superior resistance to water and makes an excellent electrical insulator.

Thermodyn products are manufactured to general RMA standards and meet the above data sheet guidelines. It is the responsibility of the end user to qualify the material to its intended application. Defects or damage resulting from misuse or mishandling are not covered by Thermodyn's limited liability policy. Values covered in this data sheet are nominal values that we believe to be accurate and reliable for purposes of qualification in end use applications.